



SOLID STATE DEVICES, INC.

EST. 1967

**SPACE PRODUCTS SPECIALIST**

for overcoming sourcing issues / meeting mission specific requirements

# Space Products Overview

## Standard Products

Mainly Procured  
through Distribution



### QPL Parts

- ▶ In Stock?
- ▶ Lead Time?
- ▶ Meet Requirements?

### Plastic Parts

- ▶ Reliability?
- ▶ Market Longevity?
- ▶ Design Support?

# SSDI's Vital Role in Supplying Space Products

## Domestically Manufactured Hermetic Products

### End of Life / DMS Solutions

- ▶ Rectifiers
- ▶ Schottkys
- ▶ Zeners & TVS
- ▶ Bipolar Transistors
- ▶ Darlingtons
- ▶ Linear Voltage Regulators
- ▶ JFETs
- ▶ PIN Diodes
- ▶ ...

### New, Innovative Solutions (QPL / SCDs)

- ▶ GaN Power FETs
- ▶ SiC FETs
- ▶ 300 V Si Schottkys
- ▶ QPL Power Rectifiers
- ▶ ...

The SSDI logo is a stylized white 'SSDI' text on a blue background, positioned on the left side of the bell curve.The SSDI logo is a stylized white 'SSDI' text on a blue background, positioned on the right side of the bell curve.



# Space Products Market Trend

## Growing List of Discontinued Products

**SSDI's capabilities  
fill these gaps**



Longer  
Lead Times

Lack of  
Support

**SSDI commits to  
supply products  
for the lifetime of  
the program**

**SSDI**

**SSDI**

# How SSDI Supports the Demand for Hermetic Space Products

- **High Density:** offer packaging flexibility
- **High Performance:** offer enhanced performance and target key electrical characteristics based on the mission requirements
- **High Reliability:** build to SCDs to modify / expand screening to match mission requirements





# High Reliability: Space Level Screening / Processes

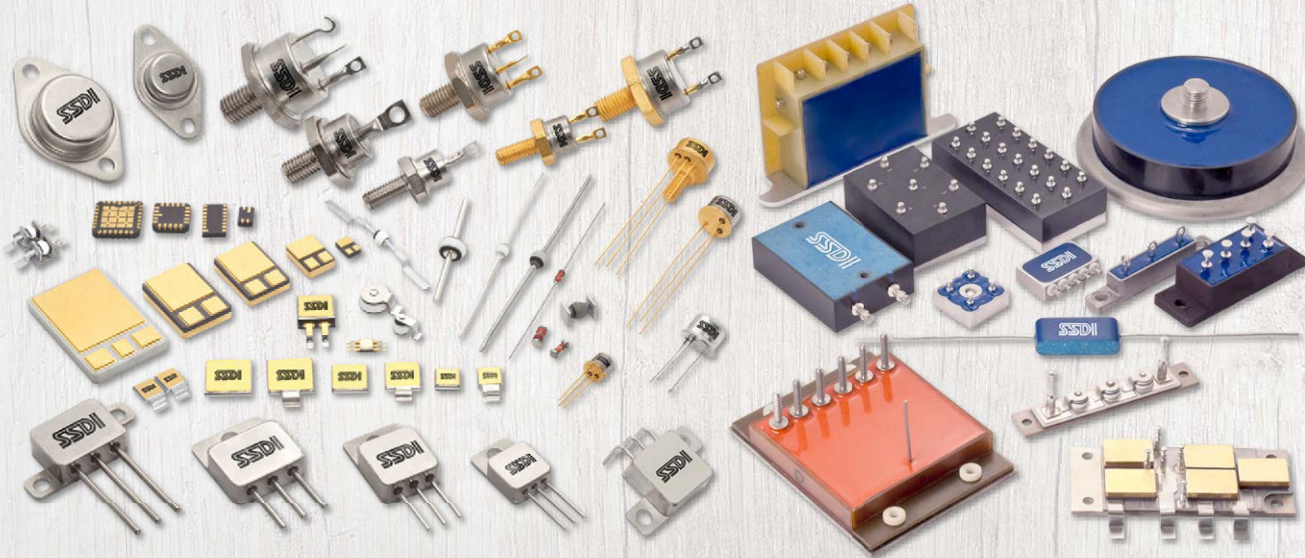
## Wafer Fab & Manufacturing Facilities in La Mirada, CA for over 50 years

- JANS certified
- ISO 9001 / AS9100 certified



# High Density: Packaging Flexibility

- Wide range of package options
- Special packaging / modifications to meet program specifications
- In-house machine shop / custom tooling





# SED20HE25: Modified Lead Option

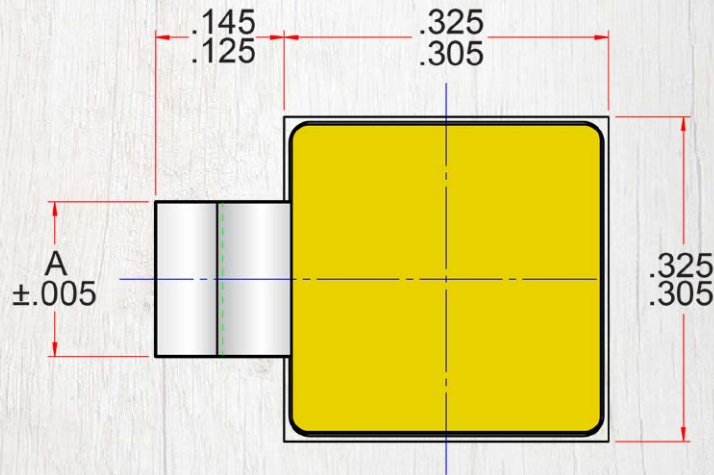
## BACKGROUND

- Replacement for competitor's product for spacecraft application
- SSDI provided cost effective commercial level sample and read & record data
- Sample did not fit the custom DBC interposer made for the competitor's product

## SOLUTIONS

- SSDI added a narrower lead width option ( $A = 0.100"$  or  $0.150"$ ) to fit the designer's pad layout

*Sedpack 1*





# JANS1N5811: Weldable Solid Silver Leads

**6 A, 50 – 150 V Power Rectifiers**

## FEATURES

- Industry's only 1N5807 – 1N5811 with solid silver leads:
  - Ideal for welding / eliminates plating issues
  - Leads can be formed / flattened to facilitate welding
- Rugged void-free ceramic frit glass construction:
  - High temperature Category I eutectic metallurgical bond
  - Excellent liquid-to-liquid cryogenic thermal shock performance

## APPLICATION

- Solar array bypass / blocking diodes for photovoltaic (PV) panels



# SFT5096AS.22C: Ceramic Lid Option

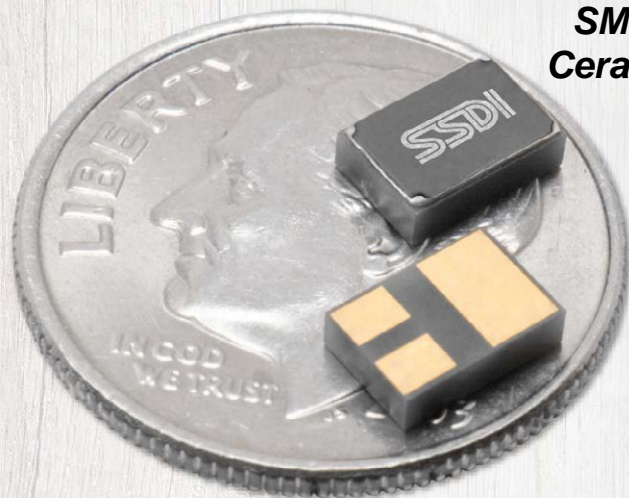
1 A, 550 V PNP Transistor

## BACKGROUND

- High voltage application for satellite on-board equipment
- Concerned about standard kovar lid exposed to high electrical field

## SOLUTION

- Ceramic lid offered to reduce the risk of arcing
  - Testing demonstrated isolation better than 2 nA @ 1200 V between any of the pads (1, 2, or 3) and the seal ring / lid



*SMD.22C  
Ceramic Lid*



# High Performance: New, Innovative Solutions

- **SCDs – mission specific solutions**
- **Enhanced performance**
  - High current
  - High voltage
- **Product Development**
  - **300 V Hermetic Silicon Schottkys**
  - **HV GaN FETs**
  - **SiC FETs**
  - **QPL Rectifiers**
    - 1N7068
    - 1N8257
    - 1N5811
    - 1N6519

# SED20HE300: High Voltage Schottkys

## BACKGROUND

- Power supply / converter application (push-pull mode) for satellite
- 10 A, 200 V Schottky failed initial testing for this particular circuit



*Sedpack 1*

## SOLUTIONS

- SED20HE250 – SED20HE300 (20 A, 250 - 300 V Schottky)
  - SSDI provided samples (250 V), read & record data, and created SCD
  - OEM approved samples and added new part number to their SCD
- SSDI's 300 V hermetic silicon Schottkys
  - Highest voltage rating in the industry
  - Allows for higher guard band



*SMD.22*



*Sedpack 1*



*CT Sedpack:  
Hot Case / Isolated*



# SDR20MF

**20 A, 600 – 1000 V Fast Recovery  
Controlled Avalanche Rectifier**

## FEATURES:

- High current / high voltage capabilities
- Repetitive high reverse energy rated  
( $> 500 \mu\text{J}$  at  $I_{PK \text{ MAX}} = 200 \text{ mA}$ )

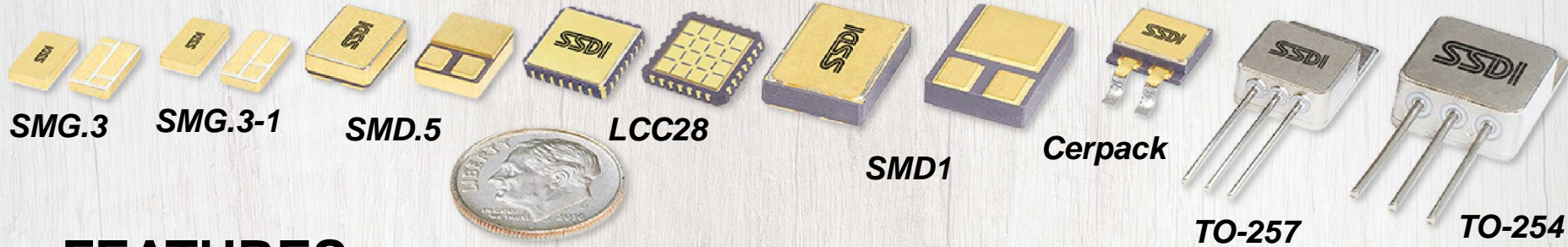


## APPLICATIONS:

- Building block for EPC board for TWTA in satellite applications
- Control board for military surveillance drone

# Hermetic GaN FETs

Up to 1000 V



## FEATURES

- Exceptionally low  $R_{DS(ON)}$
- Low  $Q_G$  simplifies gate drive circuit
- Low thermal resistance
- Hermetically sealed packaging - new chip-scale package, SMG.3
- TX, TXV, and S level screening available



# Hermetic GaN Power FETs

## Enhancement Mode

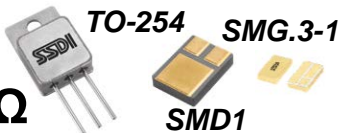
### SGF90N04

55 – 90 A, 40 V,  $\leq 7 \text{ m}\Omega$



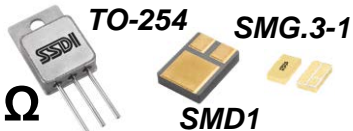
### SGF48N10

48 A, 100 V,  $\leq 10 \text{ m}\Omega$



### SGF48N20

48 A, 200 V,  $\leq 16 \text{ m}\Omega$



### SGF06N35

6 A, 350 V, 65 m $\Omega$



## Cascode

Normally Off / Low Voltage Si MOSFET

### SGF43E70

43 A, 700 V, 45 m $\Omega$



### SGF46E70

46 A, 700 V, 41 m $\Omega$



### SGF15E100

15 A, 1000 V, 190 m $\Omega$



# SFC35N120: 1200 V SiC FETs

## Features

- 26 – 30 A
- Fast switching: < 30 ns typical
- Low RDS(ON): 96 mΩ max (@ 20 A, 25°C)
- Low gate charge: 65 nC max
- Easy to parallel, simple to drive

## Applications

- High voltage DC-DC converters
- PFC boost converters

*SMD.5*



*Cerpack*



*TO-257*





# 30043-1N6627 Outperforms Competitor's QPL 1N6627

- 30043-1N6627 exhibited better  $t_{RR}$  performance at high temperatures than competitor's QPL 1N6627
- Proposed adding high temp  $t_{RR}$  screening to SCD to ensure specific mission requirements (not specified in MIL-PRF-19500/590)

## APPLICATIONS:

- Power processing unit for satellite
- High efficiency switching at high temperature



# SPD6631: Space Level Equivalent

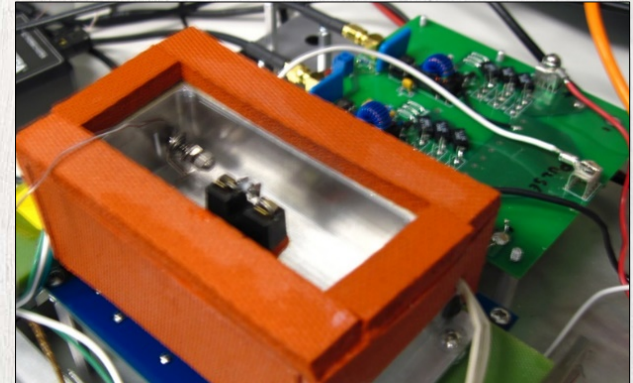
## Test Set Developed for High Temperature Performance

### BACKGROUND

- Lower switching power losses than competitors' QPL parts (1N6631)
- Limited  $t_{RR}$  requirements (/590) unable to predict unacceptable power losses of QPL parts at higher temperatures
- Power processing unit for electric propulsion

### SOLUTION

- SSDI partnered with customer to develop a test set (reverse recovery energy) that emulated the customer's application to ensure high temperature performance

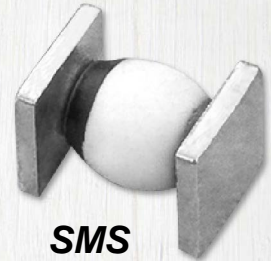




# ST1.5KS170SMS

## BACKGROUND

- Request for lightning protection application in spacecraft:
  - 1500 W Space level, surface mount TVS
  - 150 V (working voltage), 170 V (nominal voltage)
  - Clamping voltage: initially 210 V max @ 3.3 A
- Design required tighter clamping voltage
  - < 186 V @ 3.3 A



## SOLUTION

- SSDI determined that the initially developed product can deliver the new requirement
- SSDI developed application specific test set for non-standard pulse width Vclamp measurements and re-screened inventory

# Thank you for your time and consideration!

***For additional information contact:***

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