

HERMETIC

31

Ga

69.723

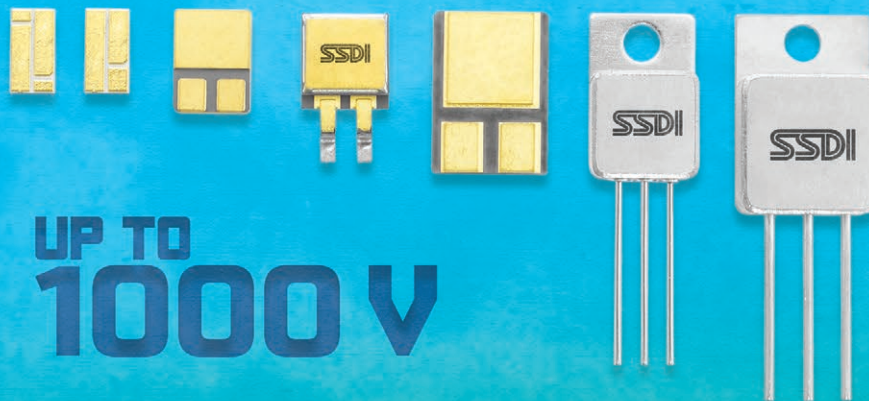
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N

14.007

POWER FETs

FOR AEROSPACE & DEFENSE



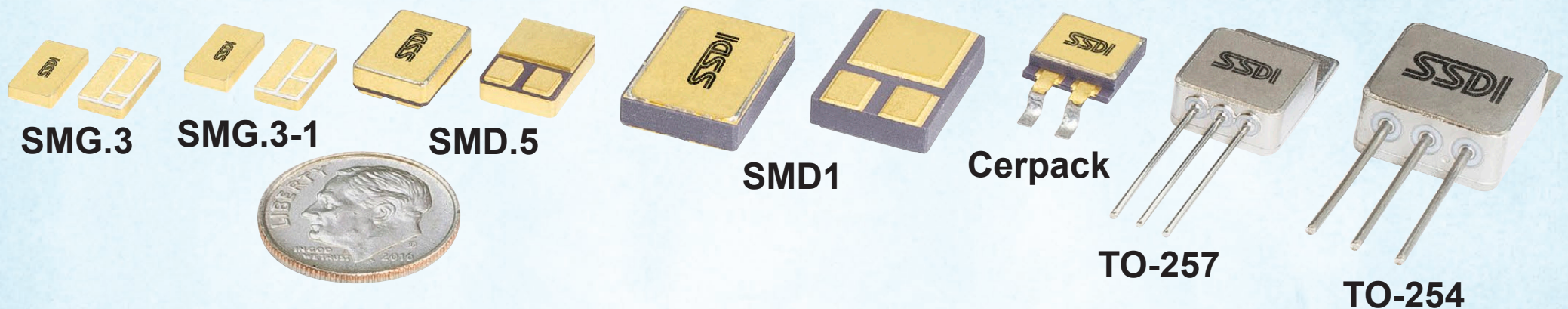
UP TO
1000 V



SOLID STATE DEVICES, INC.

EST. 1967

Hermetic GaN Power FETs



FEATURES

- Exceptionally low $R_{DS(ON)}$
- Low QG simplifies gate drive circuit
- Low thermal resistance
- Hermetically sealed packaging - new chip-scale package, SMG.3
- TX, TXV, and S level screening available

Hermetic GaN Power FETs

Enhancement Mode

SGF90N04
55-90 A / 40 V

SGF48N10
48 A / 100 V

SGF48N20
40-48 A / 200 V

SGF06N35
6 A / 350 V

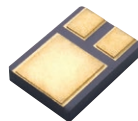
Through
Hole

TO-254



Surface
Mount

SMD1



SMG.3
chip-scale
package



Through
Hole

TO-257



Surface
Mount

SMD.5



CERPACK



Cascode

Normally-Off

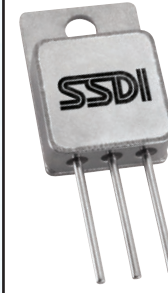
**Available as Normally-On*

SGF46E70
46 A / 700 V

SGF15E100
15 A / 1000 V

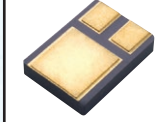
Through
Hole

TO-254



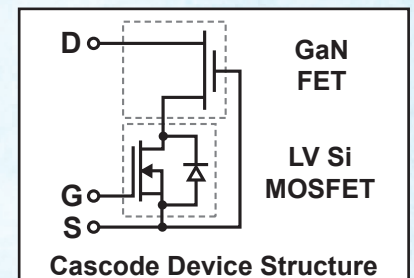
Surface
Mount

SMD1



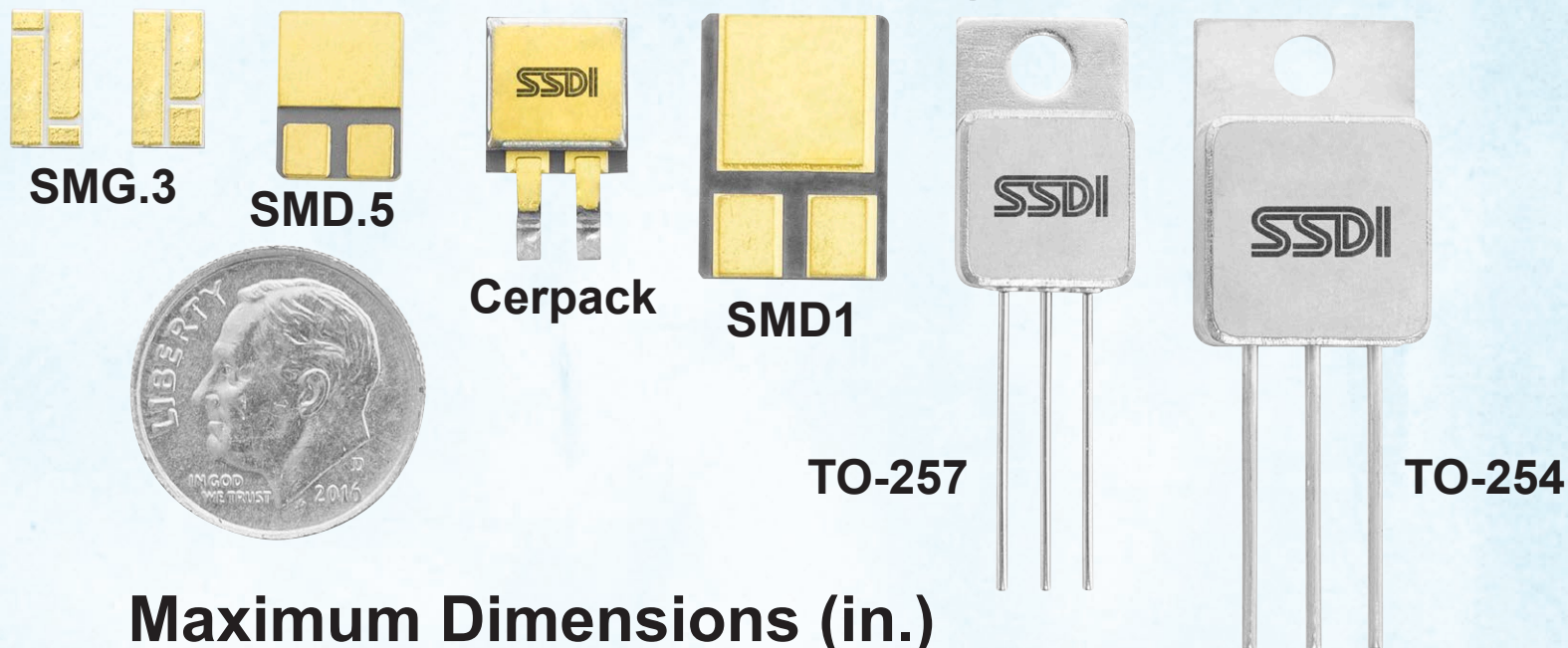
Through
Hole

TO-257



Hermetic GaN Power FETs

Hermetic Packages



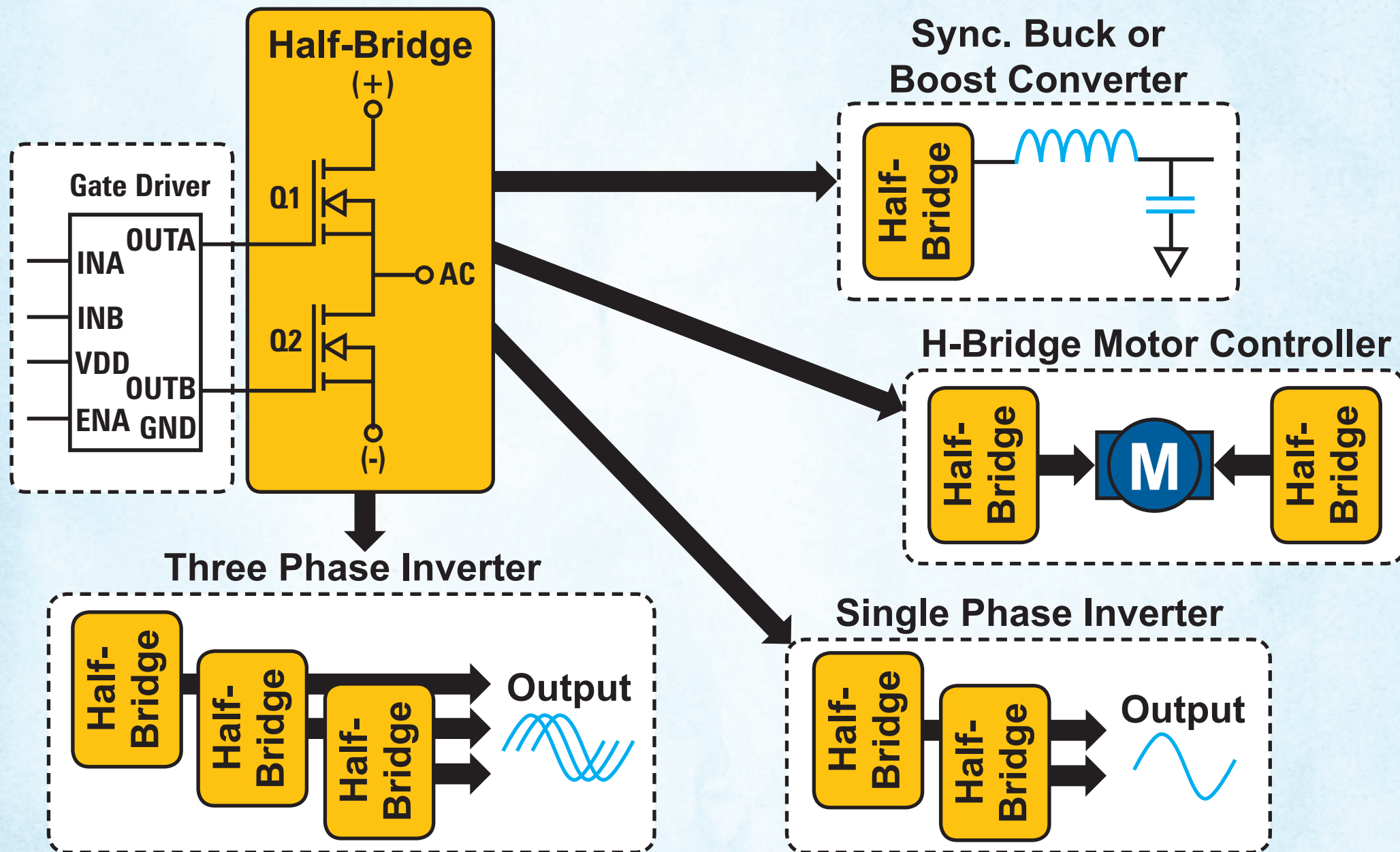
Maximum Dimensions (in.)

Package	Profile	Footprint
SMG.3	.085	.190 x .345
SMD.5	.135	.304 x .408
Cerpack	.115	.340 x .580
SMD1	.150	.455 x .630
TO-257	.210	.420 x .840
TO-254	.260	.545 x .875

Comparison of SSDI GaN FET with Competitor's MOSFET

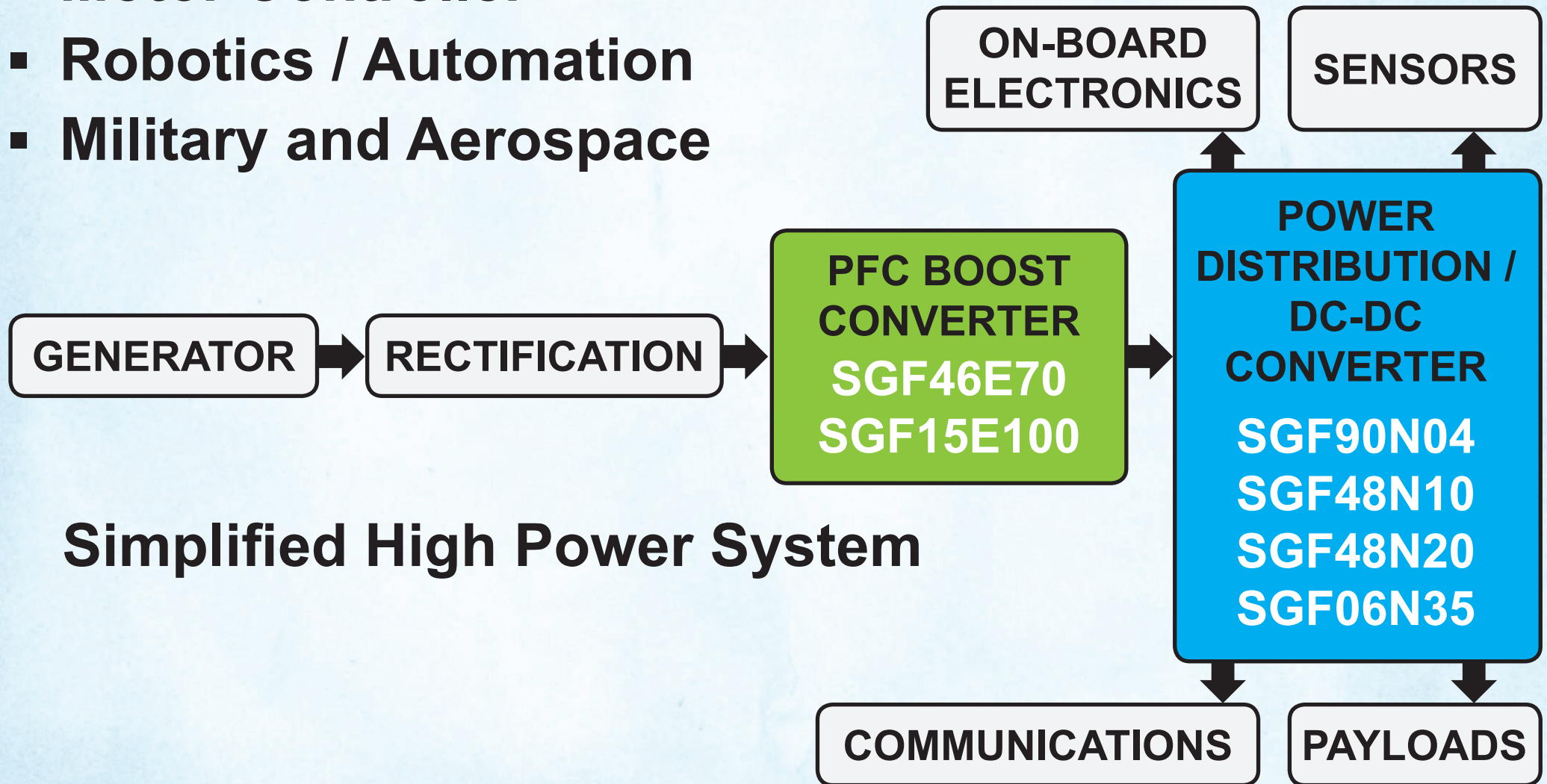
Parameters / Electrical Characteristics		SGF46E70	Competitor's MOSFET
Continuous Drain Current, I_D		46 A	46 A
Drain-Source Breakdown Voltage, $V_{(BR)DSS \text{ MIN}}$		700 V	650 V
Drain to Source On State Resistance, $R_{DS(ON)}$ $V_{GS} = 10 \text{ V}, I_D = 30 \text{ A}, T_J = 25^\circ\text{C}$	Typ Max	30 m Ω (@ 32 A) 41 m Ω (@ 32 A)	40 m Ω (@ 24.9 A) 45 m Ω (@ 24.9 A)
Total Gate Charge, Q_G $V_{DS} = 400 \text{ V}, T_J = 25^\circ\text{C}$	Typ	24 nC (@ 32 A)	93 nC (@ 24.9 A)
Source to Drain Reverse Recovery Time, t_{RR} $V_{DS} = 400 \text{ V}, T_J = 25^\circ\text{C}$	Typ	65 ns (@ 30 A, di/dt = 1000 A/ μs)	725 ns (@ 46 A, di/dt = 60 A/ μs)
Reverse Recovery Charge, Q_{RR} $V_{DD} = 400 \text{ V}, T_J = 25^\circ\text{C}$	Typ	178 nC (@ 30 A, di/dt = 1000 A/ μs)	13,000 nC (@ 46 A, di/dt = 60 A/ μs)
Package		SMD1, TO-254	TO-247

GaN and Si FET Applications



GaN FET Applications

- High Efficiency DC-DC / PoL Converters
- Motor Controller
- Robotics / Automation
- Military and Aerospace



Simplified High Power System

Hermetic GaN Power FETs

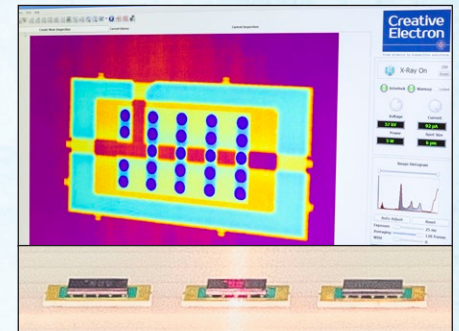
Pre-Qualification Testing

SGF48N10

1. Temperature Cycle: 100 cycles, -55°C to $+150^{\circ}\text{C}$
2. HTRB: 48 hours, 150°C , $V_{\text{DS}} = +80 \text{ V}_{\text{DC}}$, $V_{\text{GS}} = 0 \text{ V}$
3. HTGB: 48 hours, 150°C , $V_{\text{GS}} = +4 \text{ V}_{\text{DC}}$, $V_{\text{DS}} = 0 \text{ V}$

SGF46E70

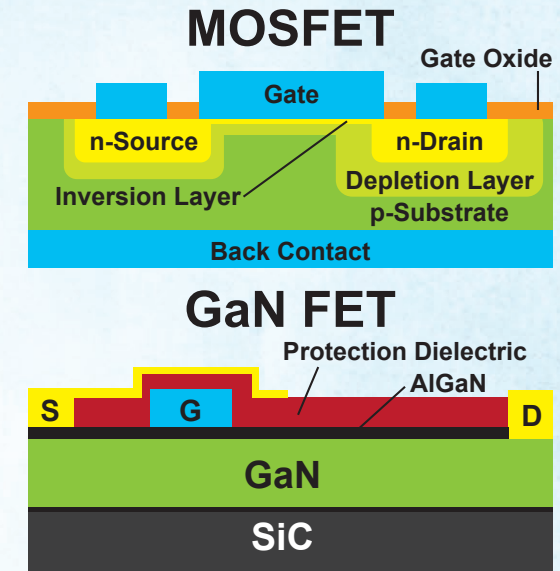
1. Temperature Cycle: 100 cycles, -55°C to $+150^{\circ}\text{C}$
2. HTRB: 240 hours, 150°C , $V_{\text{DS}} = +520 \text{ V}_{\text{DC}}$, $V_{\text{GS}} = 0 \text{ V}$
3. HTGB: 48 hours, 150°C , $V_{\text{GS}} = +16 \text{ V}_{\text{DC}}$, $V_{\text{DS}} = 0 \text{ V}$



Radiation Tolerance

1. Inherent tolerance based on physical attribute

- MOSFETs: gate oxide layer susceptible to formation of traps (holes) when exposed to gamma radiation
- GaN Transistors: no gate oxide layer; bulk GaN material is radiation hard compared to Si and GaAs, and close to that of SiC



2. Radiation testing by die manufacturers / agencies

- TID up to 10.8 kGy: 40 V & 200 V GaN have shown considerable hardness
- Accelerated SEB (total fluence = $1.3\text{E}+09$ neutron/cm²)
 - 700 V GaN device: no failures
 - Superjunction Si MOSFET: failed

Challenges Facing GaN Transistor

Radiation Data

- **High cost**
- **Myriad of test conditions / largely dependent on mission**
- **SSDI plans to conduct radiation testing on its own or in partnership with potential customers**

Challenges Facing GaN Transistor Gate Drivers

Enhancement Mode Series V_{GS} rating of +6 V and -4 V

- **Exceeding this rating can lead to failure - typically manifested by off-state drain leakage current increase**
- **Commercial gate drivers available: fast and regulated to the proper voltage level** (i.e. TI's LMG1205, LMG1210 and UCC27611; Intersil's rad hardened ISL70040SEH)
- **Cascode series does not have gate drive limitation due to built-in Si MOSFET driver**